

# 10L Laboratory Planetary Dispersion Vacuum Mixer For Lithium Battery Slurry Mixing

Item Number: JL05



## Introduction

10L laboratory planetary dispersion vacuum mixer for lithium battery slurry mixing with up to 1200000 cP viscosity handling, vacuum retention, heating cooling jacket, adjustable speed control, and precision high shear dispersion for consistent laboratory scale processing and repeatable results.

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| Application                         | Description                                                                                                      | Key Benefit                                                                       |
|-------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| Lithium Battery Electrode Slurry    | Mixes battery powders and liquids into homogeneous cathode or anode slurry for laboratory electrode development. | Supports repeatable dispersion and stable slurry preparation before coating.      |
| High-Viscosity Battery Formulations | Processes viscous formulations up to $\leq 1,200,000$ cP using planetary mixing and high-speed dispersion.       | Provides stronger material movement for difficult-to-process batches.             |
| Advanced Materials Research         | Disperses powders, fillers, and liquid binders during formulation development and process optimization.          | Enables controlled comparison of mixing speed, dispersion speed, and temperature. |
| Ceramic Slurry Preparation          | Combines ceramic powders and liquid components for research-scale slurry development.                            | Improves batch uniformity and supports downstream forming or coating trials.      |
| Powder Metallurgy Binders           | Mixes metal powders with binders or process liquids under controlled conditions.                                 | Helps produce consistent laboratory feedstock and reduce agglomeration.           |
| High-Viscosity Adhesives and Resins | Processes dense adhesive, resin, and composite formulations requiring vacuum treatment.                          | Vacuum operation helps control entrained air during mixing.                       |
| Vacuum Deaeration Research          | Combines agitation and vacuum processing for materials where air inclusion can affect quality.                   | Supports improved process consistency and reduced bubble-related defects.         |

| Parameter                       | Specification                                                                                                                                           |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product item number             | JL05                                                                                                                                                    |
| Application range               | Mixing and dispersing powders and liquids for various common batteries to produce uniformly mixed battery slurry; suitable for high-viscosity processes |
| Applicable viscosity            | $\leq 1,200,000$ cP                                                                                                                                     |
| Customer-provided vacuum system | Required; pumping capacity 4L/S using 2XZ-4                                                                                                             |
| Vacuum level                    | -0.098MPa                                                                                                                                               |
| Vacuum retention                | Above -0.085MPa after 24 hours; no leakage into the vessel                                                                                              |
| Main machine total power        | □ 5.2kW                                                                                                                                                 |
| Overall weight                  | Approximately 900kg                                                                                                                                     |
| Overall dimensions              | Length 1530mm × width 922mm × height 1792mm                                                                                                             |
| Exterior color                  | Off-white                                                                                                                                               |

| Parameter                  | Specification                |
|----------------------------|------------------------------|
| Floor load requirement     | 900kg/m <sup>2</sup>         |
| Design ambient temperature | -10℃ +120℃                   |
| Mobility                   | Caster-mounted mobile design |

| Parameter                       | Specification                                                                                                          |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------|
| Designed total volume           | 16L                                                                                                                    |
| Effective volume                | 5-10L                                                                                                                  |
| Vessel internal diameter        | 310mm                                                                                                                  |
| Vessel internal depth           | 220mm                                                                                                                  |
| Product-contact vessel material | 304 stainless steel                                                                                                    |
| Temperature-control jacket form | Single-layer jacket on vessel wall for cooling or heating; single-layer jacket on vessel bottom for cooling or heating |
| Jacket connections              | G1/2", fitted with quick-opening union joints                                                                          |
| Jacket pressure resistance      | ≤0.4MPa                                                                                                                |
| Jacket circulation system       | Customer-provided; recommended inlet water temperature ≤8℃ and cooling water flow rate ≥ 7L/min                        |
| Discharge method                | One G1" three-piece discharge ball valve at the vessel bottom                                                          |

| Parameter                       | Specification                                              |
|---------------------------------|------------------------------------------------------------|
| Operating frequency             | 5-50Hz                                                     |
| Mixing power                    | 2.2kW                                                      |
| Mixing blade speed              | 10-100rpm                                                  |
| Planetary box speed             | 5-50rpm                                                    |
| Mixing blade diameter           | 161mm                                                      |
| Mixing blade design             | Variable-section spiral twisted type with 90° helical line |
| Mixing blade material           | 304 stainless steel                                        |
| Mixing blade line speed         | 0.08-0.8m/s                                                |
| Number of mixing blades         | 2                                                          |
| Distance between blades         | 7.5±2.5mm                                                  |
| Blade-to-vessel-wall distance   | 3±1.5mm                                                    |
| Blade-to-vessel-bottom distance | 2.5±1mm                                                    |

| Parameter                   | Specification       |
|-----------------------------|---------------------|
| Operating frequency         | 5-50Hz              |
| Dispersion power            | 3kW                 |
| Dispersion speed            | 600-6000rpm         |
| Dispersion disc diameter    | 70mm                |
| Dispersion disc design      | Toothed disc        |
| Dispersion disc material    | 304 stainless steel |
| Dispersion line speed       | 2.1-21m/s           |
| Number of dispersion discs  | 2                   |
| Number of dispersion shafts | 1                   |

| Parameter                            | Specification                                                     |
|--------------------------------------|-------------------------------------------------------------------|
| Scraper support material             | 304 stainless steel                                               |
| Scraper plate material               | Polytetrafluoroethylene (PTFE)                                    |
| Scraper speed                        | Same as planetary box speed                                       |
| Removability                         | Removable design                                                  |
| High-viscosity operating requirement | The wall scraper must be removed during high-viscosity processing |

| Parameter           | Specification               |
|---------------------|-----------------------------|
| Structural material | High-rigidity carbon steel  |
| Lifting method      | Electric lifting            |
| Lifting guide       | High-precision linear guide |
| Lifting stroke      | ≤440mm                      |

| Parameter                 | Specification                                                |
|---------------------------|--------------------------------------------------------------|
| Upper vessel material     | 304 stainless steel                                          |
| Powder feed port          | One DN50 port with sight glass and quick assembly connection |
| Liquid feed port          | Shared with the powder feed port                             |
| Spotlight port            | One DN50 port                                                |
| Vacuum port               | One ISO 15A quick assembly port                              |
| Exhaust port              | One ISO 15A quick assembly port                              |
| Spare port                | One ISO quick-opening 3/4" port                              |
| Digital vacuum gauge port | One M14×1.5 female metric-thread connection                  |

| Parameter                   | Specification                                                                   |
|-----------------------------|---------------------------------------------------------------------------------|
| Electrical cabinet          | Houses the variable-frequency drive and other low-voltage electrical components |
| Operating panel             | Houses buttons, knobs, touchscreen, and related controls                        |
| Power supply                | AC 3×380V±5% , 50Hz                                                             |
| Control method              | Electrical control                                                              |
| Drive and speed adjustment  | Variable-frequency drive starting and control                                   |
| Cooling method              | Air cooling                                                                     |
| Operating interface         | Touchscreen operation                                                           |
| Digital temperature display | Provided for material temperature                                               |
| Emergency stop              | One emergency stop button                                                       |
| Alarm system                | Over-temperature alarm, over-temperature alarm shutdown, and alarm-off function |
| Speed display               | Rotational speed displayed on the touchscreen                                   |
| Power indication            | One power indicator                                                             |