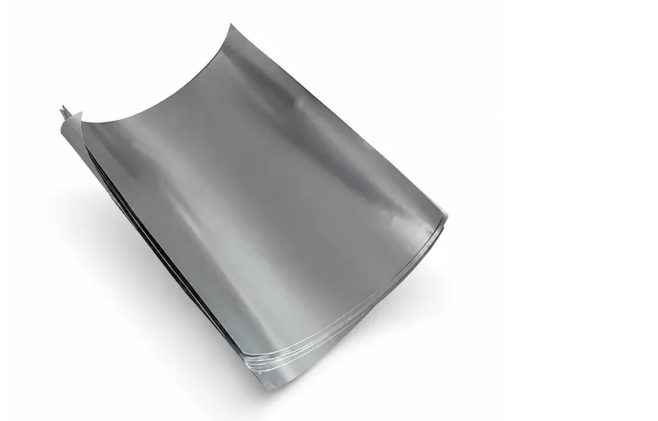


# 153Mm Aluminum Laminated Film Laminated Composite Foil Material For Pouch Cell Battery Case

Item Number: FZ66



## Introduction

This premium 153μm aluminum laminated composite film delivers exceptional electrolyte resistance superior heat seal strength and deep drawing formability for lithium pouch cell battery packaging providing robust moisture barrier protection and reliable hermetic sealing in demanding energy storage applications.

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| Application                               | Description                                                                                                                   | Key Benefit                                                                                                      |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| Electric Vehicle (EV) Battery Pouch Cells | Outer shell encapsulation for high-energy-density automotive battery modules subjected to vibration and wide thermal shifts.  | Extreme puncture resistance and long-term hermetic seal prevent electrolyte leakage under severe dynamic stress. |
| Stationary Energy Storage Systems (ESS)   | Protective flexible housing for large-format lithium iron phosphate (LFP) and NMC pouch cells in grid-scale energy storage.   | Ultra-low moisture vapor transmission rate guarantees multi-year cell longevity and minimal degradation.         |
| Solid-State & Next-Gen Battery R&D        | Flexible enclosure material for prototype solid-state, lithium-sulfur, and sodium-ion pouch battery development.              | Compatible with aggressive electrolyte formulas and high-pressure assembly techniques.                           |
| Consumer Electronics & Mobile Devices     | Ultra-thin yet robust encapsulation for slim pouch cells used in smartphones, laptops, wearables, and drones.                 | Flexible deep-drawing properties enable high volumetric energy density in compact battery enclosure shapes.      |
| Aerospace & Defense Power Packs           | High-reliability pouch packaging for flight-grade lightweight battery packs operating under extreme ambient pressure changes. | High inter-layer bond strength prevents delamination during atmospheric pressure fluctuations and vacuum cycles. |
| Cordless Power Tools & Medical Devices    | Enclosure material for high-discharge rate pouch cells requiring robust mechanical outer protection and thermal stability.    | High heat-seal bond strength withstands elevated internal pressure and thermal spikes during fast charging.      |

| Specification Parameter                    | Standard Requirement     | Measured Test Range     | Test Method / Instrument        |
|--------------------------------------------|--------------------------|-------------------------|---------------------------------|
| Model Identifier                           | FZ66 (Variant FZ66-153)  | FZ66-153 Standard Batch | Inspection Protocol FZ66        |
| Standard Roll Width                        | 400 mm                   | 400 mm                  | JIS Class 1 Precision Ruler     |
| Nominal Total Thickness                    | 153 μm ± 10%             | 152 μm - 154 μm         | 1/1000mm Dial Gauge Micrometer  |
| Layer-to-Layer Bond Strength               | ≥ 50 N/15mm (Room Temp)  | 121 - 125 N/15mm        | Tensile Automatic Recorder      |
| Overall Bond Strength (ONy / ALM)          | ≥ 3.0 N/15mm (Room Temp) | 8.5 - 9.1 N/15mm        | Tensile Automatic Recorder      |
| Elevated Temp Bond Strength (ONy / ALM)    | ≥ 2.5 N/15mm (at 120°C)  | 4.7 - 5.1 N/15mm        | Tensile Recorder with Temp Bath |
| Heat-Seal Strength (ALM / PP)              | ≥ 5.0 N/15mm (Room Temp) | 15.6 - 17.1 N/15mm      | Tensile Automatic Recorder      |
| Electrolyte Resistance Strength (ALM / PP) | ≥ 4.0 N/15mm (Room Temp) | 12.9 - 13.9 N/15mm      | Tensile Automatic Recorder      |

| Inspection Item                      | Inspection Method           | Acceptance Threshold                   | Batch Conformance (FZ66-9316 to FZ66-9319) |
|--------------------------------------|-----------------------------|----------------------------------------|--------------------------------------------|
| Surface Cracks, Pinholes & Punctures | Light Transmission / Visual | None allowed (Verified via light beam) | PASS (OK)                                  |
| Surface Dust, Stains & Grease        | Visual Inspection           | No foreign adhesion allowed            | PASS (OK)                                  |
| Foreign Matter Contaminants          | Visual Inspection           | No particulate contaminants ≥ Φ0.5mm   | PASS (OK)                                  |

| Inspection Item                | Inspection Method | Acceptance Threshold                                | Batch Conformance (FZ66-9316 to FZ66-9319) |
|--------------------------------|-------------------|-----------------------------------------------------|--------------------------------------------|
| Surface Indentations & Dents   | Visual Inspection | No physical dents or marks $\geq \Phi 0.5\text{mm}$ | PASS (OK)                                  |
| Polypropylene Layer Fish Scale | Visual Inspection | Fish scale texture within $\Phi 1.0\text{mm}$       | PASS (OK)                                  |
| Surface Wrinkles & Waves       | Visual Inspection | Within approved limit sample standard (*1)          | PASS (OK)                                  |
| Winding Alignment Deviation    | Precision Ruler   | Alignment deviation within $\pm 1.0\text{mm}$       | PASS (OK)                                  |

| Roll Identification | Thickness (Outer / Core)              | Layer Bond Strength (Outer / Core) | ONy/ALM Strength (RT Outer / Core) | ONy/ALM Strength (120°C Outer / Core) | ALM/PP Strength (RT Outer / Core) | Electrolyte Resistance (Outer / Core) |
|---------------------|---------------------------------------|------------------------------------|------------------------------------|---------------------------------------|-----------------------------------|---------------------------------------|
| FZ66-9316           | 154 $\mu\text{m}$ / 154 $\mu\text{m}$ | 121 N/15mm / 121 N/15mm            | 8.8 N/15mm / 8.5 N/15mm            | 5.1 N/15mm / 4.8 N/15mm               | 15.6 N/15mm / 16.6 N/15mm         | 12.9 N/15mm / 13.1 N/15mm             |
| FZ66-9317           | 153 $\mu\text{m}$ / 153 $\mu\text{m}$ | 124 N/15mm / 125 N/15mm            | 9.1 N/15mm / 8.8 N/15mm            | 5.1 N/15mm / 4.7 N/15mm               | 15.7 N/15mm / 16.5 N/15mm         | 13.5 N/15mm / 13.9 N/15mm             |
| FZ66-9318           | 152 $\mu\text{m}$ / 154 $\mu\text{m}$ | 124 N/15mm / 123 N/15mm            | 8.7 N/15mm / 8.9 N/15mm            | 4.9 N/15mm / 4.7 N/15mm               | 15.7 N/15mm / 16.5 N/15mm         | 13.4 N/15mm / 13.9 N/15mm             |
| FZ66-9319           | 154 $\mu\text{m}$ / 154 $\mu\text{m}$ | 124 N/15mm / 122 N/15mm            | 9.0 N/15mm / 8.8 N/15mm            | 5.0 N/15mm / 4.7 N/15mm               | 15.9 N/15mm / 17.1 N/15mm         | 13.4 N/15mm / 13.7 N/15mm             |

| Variant Code      | Nominal Thickness | Layer Composition Breakdown (Outer to Inner Layer Stack)                                                                                                                      |
|-------------------|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| FZ66-64           | 64 $\mu\text{m}$  | ONy (12 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (25 $\mu\text{m}$ ) / PPa (14 $\mu\text{m}$ ) / PP (10 $\mu\text{m}$ )                                                   |
| FZ66-72           | 72 $\mu\text{m}$  | ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (30 $\mu\text{m}$ ) / PPa (14 $\mu\text{m}$ ) / PP (10 $\mu\text{m}$ )                                                   |
| FZ66-73           | 73 $\mu\text{m}$  | ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (30 $\mu\text{m}$ ) / PPa (14 $\mu\text{m}$ ) / PP (10 $\mu\text{m}$ )                                                   |
| FZ66-88           | 88 $\mu\text{m}$  | ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (35 $\mu\text{m}$ ) / PPa (20 $\mu\text{m}$ ) / PP (15 $\mu\text{m}$ )                                                   |
| FZ66-113          | 113 $\mu\text{m}$ | ONy (25 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (40 $\mu\text{m}$ ) / PPa (22.5 $\mu\text{m}$ ) / PPa (22.5 $\mu\text{m}$ )                                              |
| FZ66-153 Standard | 153 $\mu\text{m}$ | PET (12 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (40 $\mu\text{m}$ ) / PPa (40 $\mu\text{m}$ ) / PP (40 $\mu\text{m}$ ) |
| FZ66-67 Matte     | 67 $\mu\text{m}$  | Matte (3 $\mu\text{m}$ ) / ONy (12 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (25 $\mu\text{m}$ ) / PPa (14 $\mu\text{m}$ ) / PP (10 $\mu\text{m}$ )                        |
| FZ66-75 Matte     | 75 $\mu\text{m}$  | Matte (3 $\mu\text{m}$ ) / ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (30 $\mu\text{m}$ ) / PPa (14 $\mu\text{m}$ ) / PP (10 $\mu\text{m}$ )                        |
| FZ66-91 Matte     | 91 $\mu\text{m}$  | Matte (3 $\mu\text{m}$ ) / ONy (15 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / AL (35 $\mu\text{m}$ ) / PPa (20 $\mu\text{m}$ ) / PP (15 $\mu\text{m}$ )                        |
| FZ66-122          | 122 $\mu\text{m}$ | ONy (25 $\mu\text{m}$ ) / DL (4 $\mu\text{m}$ ) / AL (40 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / CPP (30 $\mu\text{m}$ ) / PP (20 $\mu\text{m}$ )                           |
| FZ66-152          | 152 $\mu\text{m}$ | ONy (25 $\mu\text{m}$ ) / DL (4 $\mu\text{m}$ ) / AL (40 $\mu\text{m}$ ) / DL (3 $\mu\text{m}$ ) / CPP (30 $\mu\text{m}$ ) / PP (50 $\mu\text{m}$ )                           |